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#### Simary

A heavy ion test storage ring (ISR) is under construction at the Tardem-Post-accelerator continuation of the Max-Planck-Institut fur Kemphysik in Heidelberg. The ring will store ions up to a magnetic rigidity of 1.5 'Im corresponding to about 30 MeV/u for a drarge to mass ratio of 0.5. The ISR is specially designed to investigate the electron cooling of heavy ions. The availability of a continuation of partially and fully stripped heavy ions together with a cold interse electron bath (I - 1,0 A typically), of adjustable relative energy will provide unique possibilities for atomic physics The general layout of the ISR as well as the status of the major components is described. First injected beams are expected for

#### General description

The Heidelberg Heavy Ion Test Storage Ring TSR [1] is an experimental facility for accelerator-, atomic- and niclear physics now under construction at the MP-Tardem Restancelerator contination [2]. The TSR is built in close cooperation with the GSI Dannstadt and working groups of the Hysics Institutes of the Universities of Heidelberg, GleSen, and Marburg. Its main purpose is to study many still open questions related to electron cooling of heavy ions [3]. At the same time it will be a very valiable research tool for a large vaniety of atomic physics experiments especially investigating the interaction of free electrons and protons with fully or partially stripped heavy ions

The storage ring is located in a newly built addition to the existing hall of the accelerator couplex as objected in Fig. 1. The been transport sistement the part isometry affort will be extended by about 12.0 m into the new hall to facilitate the coupling to the ring. The injection transport starts with an actionatic system with two 45 degree chipole magnets. The injection proper consists of a 45 degree dipole, a thick magnetic sectum and an electrostatic sectum.

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Fig. 1 Floorplan of the Heidelberg heavy ion postaccelerator and the Storage ring TSR. The been transport of the Linac will be extended to facilitate injection.

Fig. 2 shows the layout of the TSR , Table I lists the basic parameters. The maximum magnetic rigidity possible is with B = 1.5 Th only slightly higher than the rigidity of the beams delivered by the postaccelerator,  $_{477}$  which are typically 1.1 Tm ( $^{12}$ C 15 MeV/u, J 8 MeV/u).





Table I



The storage ring has a fourfold symmetry, its circumference is 55.4 m. Deflection is accomplished by eight 45 degree C-stage magnets (labeled AMII to AM2 in Fig. 2). Always two dipoles with indexeen horizontally focussing quadrupoles (GFX2) form the center of one focussing period, which is completed on both sides by the quadrupole dibletts (DX1, GFX1 and QFX3, QDX2 and half the long So one focussing period has the structure FP-OFBICHED. In the main question mode of the ring two antisymetric focussing-periods.

Fig. 3 shows the betafinitions , , and the dispersion D [5] plotted for half the ring. The dispersion is set to zero in two long straight sections of the TSR, while it is finite and



Fig. 3 a) Betafinctions and as calculated by the program MAD [5] for one speeperiod of the



Fig. 3 b) Dispersion function  $D_x$  for one Basic parameters of the TSRs perpended of the TSR.

adjustable to values around 2 m in the remaining two. The sections without dispersion are reserved for the electron coller and the RF-system, while injection and experimental setups are to be found in the dispersive straights. The small dispersion and the large apertures of the ring elements will allow a "multidargestate operation". The principle of this mode can be seen from Fig. 4, which shows closed orbits through one superperiod for ions,



Fig.4 Closed orbits for particles deviating in momentum  $b_{2/D}/p = 0.02$  simulating different drarge states of J.

that differ in mmertum by steps of p/p-0.02 from the mmertum of the mmiral particle. These steps correspond to differences of one dragestate for 12/<sub>5</sub><sup>-</sup> ions. It can be realized, that particles, that unbrop dragedrarging processes in non-clispensive sections, as for example in the electron cooler, will not be lost. If drivnatic corrections by setupile- and higher multipole families can be successfully performed, this feature of the TSR will be extremely valuable as dragedrarging processes are the dominant loss methanism in a newy ion storage ring. Fig. 5 shows preliminary results of drivnaticity corrections using two setupole and two octupole families.



Fig.5 Results of chronaticity corrections by two sexupple and two octupole families. Plotted are tureshifts  $Q_x$  and  $AQ_y$  vs. momentum deviation p/p.

Accurdation of ions in the TSR is done by a combination of two stacking methods, multitum injection into the horizontal betatron phase space and RF-stacking into momentum space. For hunger magnets displace the closed obit towards the electrostatic secture (ESI), a ferrite loaded cavity (HT) charges the momentum of the multitum stacked been by typically p/p - 0.03 this clearing the space at the secture for firther consective multitum operations. Using pulse mole operated spatter spinces [7] for negative ion injection into the MP-tanden will result in a total number of accurdated ions between 10° for light ions (<sup>3</sup>S) and 10 for heavy ones (<sup>2</sup>J). For this a measured horizontal emittance of the postaceleated heavy ion beens of E. - 1.5 minimad and an available horizontal acceptance of 120.0 minimad is assured as well as a measured momentum acceptance of p/p - 0.005 together with a momentum acceptance of p/p - 0.005 together with p/p -

To firther minimize dange danging losses for heavy ions in the TSR stringert volum requirements have to be fulfilled. The use of special grade stainless steel (316 IN), firing to 920°C and heating the asserbled system to 300°C will ensure an operating pressure well below 10<sup>th</sup> Torr. Fig. 6 shows the results obtained in a 10 m long volum test section pured by 2 ion getter purps (65 1/s) and 4 Ti-sublinators. The ultimate pressure after 200 hours was 2.10<sup>th</sup> Torr.





### Status of major components



In the following section parameters and status of the major components of the TSR are described:

Fig. 7 Construction drawing of the TSR dipole

### Dipole Magnets

The deflection magnets of the TSR, which have been designed with the help of the RUSSON program [8], are eight curved 45 degree C-stage magnets with their yokes oriented to the inner side of the ring. A construction drawing can be seen in Fig. 7, the parameters are listed in Table II. The pole stors are place parallel, without any shimming, as the computer simulations showed that the homogeneity over the full gap volume could not be ensured over, the dynamic range of the magnet (0.2-1,3 T) by one simple shim form. A prototype of this laminated magnet (Fig. 8) was built in the workshops of MPI and carefully measured. The series production has started in indistry.

# Table II.

Bas	ic parameters	of	th
Magnet type:	C shape		
Bedection radius	1.3.T 1.15 m		
Gap height g Deflection angle Rolefare angle	80 mm 45 degrees 22.5 degrees		
Useful aperture	200 mm × 55 mm		
Homogeneity in	$2 \times 10^{-4}$		
Mechanical length L Lamination	880 mm 1 mm transformer		
Iron weight Copper weight	stæl (1400-100 A) 12.8 t 0.835 t		



Fig. 8 Prototype of the TSR dipole during field mapping.

### Quanyole lenses

Without a possible low beta insertion the TSR needs a total of 20 quotrupole larges which are grouped in alltogether 5 families. As the parameters of these families are not. too different, only one type of quotrupole will be used in the ring because of cost reasons. Fig. 9 shows a photograph of the prototype built at MPI, Table III lists the basic parameters.



Fig. 9 Prototype of the TSR quadripole magnet built at MPI.

# Table III.

### Basic parameters of the TSR quadrupole lenses

Magnet type	"figure of eight"
Gradient g Maaret Jeroth I.	7.5 T/m 0.25 m
Aperture radius r	0.1 m
Lamination	1.0 mm transformer
Tran whicht	steel (1400-100 Å)
Copper weight	0.36 t

The useful aperture has been enlarged to +/- 105 mm by simming the pole edges with the simple sim stown in Fig. 10. In this diagram the ratio of integrated gradient at a given aperture position to integrated gradient at the lens center is plotted. A value of at most +/- 1.5 10° of this ratio ensures the optical properties medial. Masumments of the harmonic contents of the fields have been due by a rotating coil (Morgan coil [9]) and were analyzed according to the expression

$$B(r, ) = na_{n}r^{n-1}\cos n \bullet$$
(1)  
In Ite\_ratios\_of the coefficients  $a_{n}$  to

une ratios of the coefficients a, to the quadripole coefficient a, are given in Table IV.

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Fig. 10 Length-integrated gradient at horizontal position x divided by the integrated gradient at the lens center. The geometry of the simple poleend shim can be seen in the insert. The final shape selected is = 45 degrees and L = 15.0 mm.

Table IV

### Hamonic coefficients a, normalized to a2 at different excitations

T(1 7)	03/02(1/11)	04/02 (1/11/	a5/a2 (1/m/	α <sub>0</sub> /α <sub>2</sub> (±/
210	5 <b>.</b> 1 10 <sup>-5</sup>	<b>4.6</b> 10 <sup>-6</sup>	7 <b>.</b> 3 10 <sup>-7</sup>	<1.8 10 <sup>-7</sup>
430	1 <b>.</b> 5 10 <sup>-4</sup>	3 <b>.</b> 6 10 <sup>-6</sup>	6 <b>.</b> 5 10 <sup>-7</sup>	<1.1 10 <sup>-7</sup>
840	2 <b>.</b> 2 10 <sup>-4</sup>	<b>4.0</b> 10 <sup>-6</sup>	6 <b>.</b> 8 10 <sup>-7</sup>	<b>&lt;5.</b> 2 10 <sup>−7</sup>

The Magnetic Septum

The magnetic sector (NS in Fig. 2) has to deflect the ion beem by 20 degrees and to transport it close to the storage ring. De to the proximity to the closed orbit stray fields must The magnet, that does fulfil the requirements, is shown in Fig. 11. It has a radius of curvature of 2.08 m and a length of 0.7m. Having a laminated yoke and watercooled coils, it is as well suited for pulse as for IC operation. The construction of the magnet allows an easy separation of the upper and lower yoke to remove these parts from the vacuum charter and by this facilitates the bakeout of the latter. Massiminates with a hallproke show an effective length of 0.700 m and a homogeneity of B/B <1.3 10° over a range of +/- 11 mm around the been axis. The stray field at the lonation of the stored beem is only 2.1 G at the maximum field of 4.5 kG. The electrostatic sectom (ESI) following in the injection line has to deflect the been by 9 degrees. It will use a thin metallic foil instead of the usual wire anangement, and is designed for a maximum electric field of E = 8.0 MV/m.



Fig. 11 Protograph of the magnetic septum of the TSR; upper and lower poles moved to extreme positions.

The Stacking Cavity

Rf-stacking of the multitum injected batches requires the operation of a turable accelerating cavity with only modest requirements on acceleration voltage. Fig. 12 shows a cavity salvaged from the IR ring, that has been modified by the addition of 4 ferrite rings (type 42 Valvo) and a coarse tuning by manally adjustable vacuum capacitors. Coarse tuning is possible between 1.0 and 10.0 Mz, fast electronic tuning by magnetizing the ferrites can be done over a range greater than 5% at any set frequency. At a power input of less than 1 kW, accelerating voltages of 11kV can be obtained. A regulation system, modulating the excitation outert of the ferrites according to the inserming invited a risetime of less than 1 mec and stablizing phase and amplitude has been successfully tested.



Fig.12 The former ISR cavity modified as stacking cavity for the TSR.

The Electron Cooler

For the first operation phase of the TSR an electron been of about 1 A at an energy of typically 7 keV conceptoing to the magnetic rigidity of ions of approximately 1 Tm is needed. Optimization and design of the electron gun and collector have been done with the program KEN [10]; results of such computer simulations can be seen in Figs. 13 and 14.



Fig. 13 Radial-axial at through the electrode configuration of the electron g.n. Plotted are electron trajectories as calculated by the program KGN [10] and the axial magnetic field.

The gen callede is a 50 mm diameter flat dispenser type in Pierce genetry. It is followed by a set of alltogether 5 cylindrical and electrodes the potential distribution of which can be charged to give different pervences. Furtheron a specific potential distribution has to be set together with a correct soleroical field to minimize the transverse electron Applying this response focusing [11], a value of Et= 0.25 eV can be obtained at an energy of 7 keV, a pervence of 1.67  $\mu$ P, and a soleroid field of B = 0.05 T.

The collector genetry is shown in the compter result of Fig.14. It does result the construction used at the NPPM storage ring [12] The electron been is finally stored in a large cylindrical collector vessel with an enhance aperture of 70 nm. It is decelerated respectively by an electrode configuration minorsymmetric to the caltrode arode genetry and finally accelerated towards the collector, the potential of which is slightly positive compared to the potential of the gin. A rapidly decreasing magnetic field in the collector region, adjustable by two smaller correction solenoids, does diverge the electron been over a large part of the collector surface this reducing the power per unit area.



Fig. 14 Radial-axial at through the electron collector showing trajectories of declerated electrons as calculated by the program EGN.

Tracking secondary electrons from the place of origin in the collector shows, that these are normally reflected by the magnetic field and the biased collector aperture excert when the momentum vector is eactly in the opposite direction to that of the incident particle. For test of the major components of the electron coller a straight experimental set up is being assembled, that can be a steamine figst there are the first of 0.4 m inner diameter the gun, the collector and a diagnostic section will be tested under realistic conditions. Due to the stringent vacuum require-



Fig. 15 Layout of the straight electron cooling test section.

ments in the TSR through investigations of vacuum properties of materials and punping possibilities will be done. Non-exporable getter punps and titanium siblinators will be used to keep the pressure in the test section with running beam below 10<sup>11</sup> Torr.

### Status and Time Plan

The major magnetic components of the TSR (dipoles and quadrupole lenses) are being produced in industry to be delivered and assembled by the end of 1986. They immediately will be installed at their ning positions in the newly built addition to the experimental hall. Completion of the ning and first tests to inject beam are articipated for late 1987.

# Advantagements

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## Disnesion

D.B. You use a strong soleroid field to have the high efficiency of the ring. So you need the cor-rection of chromaticity.

E.Jæstke. You can compensate easily by quadrupoles.